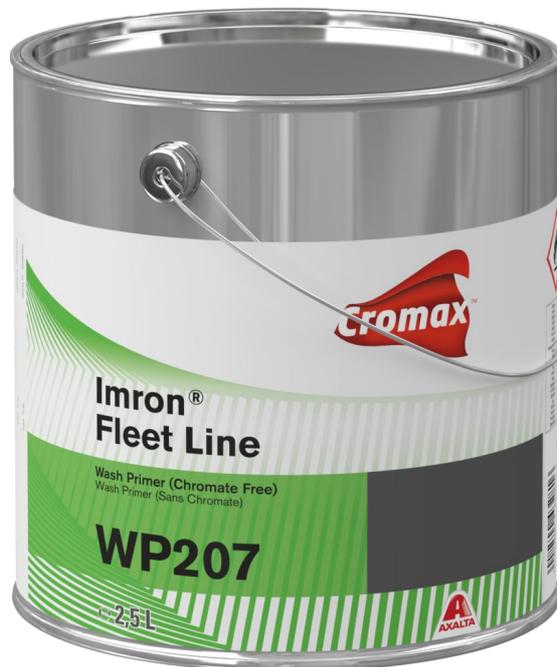


WP207

IMRON® FLEET LINE

WASH PRIMER (CHROMATE FREE)



PRODUCT DESCRIPTION

Imron Fleet Line Wash Primer WP207 is a chromate-free etch primer that can be applied over all ferrous metals, including stainless steel and light alloys. Its environmentally-responsible and user-friendly formula offers very good resistance to corrosion.

Approval primer

FEATURES

- 01** Offers very good corrosion resistance for ferrous metals, including stainless steel and light alloys.
- 02** Allows for easy mixing thanks to oversized can.
- 03** Provides excellent adhesion.
- 04** Designed specifically for commercial vehicles and trailers.
- 05** Can be coated with Imron Fleet Line 2K surfacers.

TECHNICAL DATA SHEET



WP207

IMRON® FLEET LINE WASH PRIMER (CHROMATE FREE)

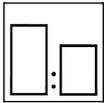
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Galvanised steel or aluminium sanded and cleaned
Pretreated corrosion damages (e.g. sandblasted)
Stainless steel, sanded and cleaned
Old or original paintwork well sanded and cleaned.
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.



	Standard	
	Volume	Weight
WP207	1	100
P207	1	92



Pot life at 20°C: 8 hr



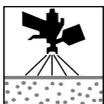
	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.5	2 - 2.5 bar	inlet pressure
HVLP	1.3 - 1.5	0.7 bar	atomisation pressure
Membrane pump	1.1	2.5 - 3 bar	atomisation pressure
Membrane pump	1.1	0.8 - 1.2 bar	material pressure

see manufacturer's instructions



2 coats

with intermediate flash-off: 10 min - 15 min
final flash-off: 30 min



2K Surfacer

VOC compliant

2004/42/IIB(c)(780) 780: The EU limit value for this product (product category: IIB(c)) in ready to use form is maximum 780 g/l of VOC. The VOC content of this product in ready to use form is maximum 780 g/l.

TECHNICAL DATA SHEET



WP207

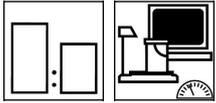
IMRON® FLEET LINE WASH PRIMER (CHROMATE FREE)

Products

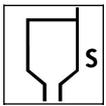
WP207 Imron® Fleet Line Wash Primer (Chromate Free)

P207 Imron® Fleet Line Wash Primer Activator Thinner

Product mix



Mixing ratios with special agents are available in the productmix table on ChromaWeb and in the specific TDS.



DIN 4: 15 - 16 s at 20°C



8 - 10 µm

Theoretical coverage

80 - 90 m²/l at 1 micron dry film thickness

Due to different activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased cleaning thinner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Surplus ready for use material should not be returned to original can.
- Must be overcoated within maximum 24 hours.
- Mix thoroughly by hand before placing the can on mixing machine.
- Do not use polyester putty or Epoxy Primer-Surfacer over this product. Hardening and adhesion of polyester and epoxy products will be affected.
- At higher ambient temperature 5% ET755 or 3989S can be added to ease the application.

TECHNICAL DATA SHEET

WP207



IMRON® FLEET LINE WASH PRIMER (CHROMATE FREE)

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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