

WB2050

CROMAX® PRO BASECOAT PROMOTOR



PRODUCT DESCRIPTION

WB2050 Cromax Pro Basecoat Promotor supports a superior topcoat appearance. It improves handling and application for a more uniform surface. It is recommended for solid colours only. Even under difficult climate conditions WB2050 Cromax Pro Basecoat Promotor supports a perfect finish.

FEATURES

- 01 Due to a better and more homogenous wetting of the Basecoat on the substrate the application becomes easier.
- 02 A tack rag can be used right after flash off time.
- 03 Supports a silky smooth Basecoat appearance.
- 04 Use in solid colours only.
- 05 Better Clearcoat appearance.
- 06 At extreme climate conditions (low humidity) WB2050 Cromax Pro Basecoat Promotor ensures a better film building and avoids surface defects.

TECHNICAL DATA SHEET

WB2050



CROMAX® PRO BASECOAT PROMOTOR

Product preparation - application with WB2050 Basecoat Promotor



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Refer to the original Cromax Pro Basecoat TDS of the selected quality.



for 2-stage colors		Basecoat	Promotor*	Basecoat Controller		
		Cromax Pro	WB2050	WB2040/ WB2043/ WB2045		
Standard	Effect colours	100	-	20		
Standard	Solid colours	90	10	10		
for Tri-stage colours		Basecoat	Promotor*	Activator	Basecoat Controller	
		Cromax Pro	WB2050	WB2075	WB2040/ WB2043/ WB2045	
Standard	Effect colours	100	-	-	20	
Standard	Solid colours	86	9	5	10	
Standard	Blender	100	-	5	-	
for Specialty colours (containing WB1735)			Basecoat	Promotor*	Basecoat Controller	
		Cromax Pro	WB2050	WB2045		
Standard		Effect colours	100	-	50	
With Cromax Pro Basecoat Activator WB2075		Basecoat	Promotor*	Blender	Activator	Basecoat Controller
		Cromax Pro	WB2050	WB2091/ WB2093	WB2075	WB2040/ WB2043/ WB2045
For use under CC6750		Solid colours	86	9	-	10
		Blending	-	-	95	-
Underhood / interior		Effect colours	90	-	10	20
		Solid colours	90	-	10	10

* Stir well after adding WB2050 Basecoat Promotor



Refer to the original Cromax Pro Basecoat TDS of the selected quality.
Use within same working day. Colours should be stored without the addition of the WB2050 Cromax Pro Basecoat Promotor.



	Spray nozzle	Spray pressure	
Compliant	1.2 - 1.3	1.8 - 2 bar	Refer to the original Cromax Pro Basecoat TDS of the selected quality.
HVLP	1.2 - 1.3	0.7 bar	Refer to the original Cromax Pro Basecoat TDS of the selected quality.

see manufacturer's instructions



1.5 coats

Refer to the original Cromax Pro Basecoat TDS of the selected quality.



For drying options, see details page.



Clearcoat

VOC compliant

2004/42/IIIB(d)(420) 420: The EU limit value for this product (product category: IIB(d)) in ready to use form is maximum 420 g/l of VOC. The VOC content of this product in ready to use form is maximum 420 g/l.

TECHNICAL DATA SHEET

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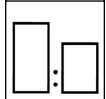


CROMAX® PRO BASECOAT PROMOTOR

Products

WB2050 Cromax® Pro Basecoat Promotor

Product mix



Mixing ratios with special agents are available in the productmix table on ChromaWeb and in the specific TDS.



12 - 25 µm



Refer to the original TDS of the selected quality.



Clean after use with a suitable waterborne guncleaner.

Remarks

- Stirring of WB2050 Cromax Pro Basecoat Promotor on mixing machine is not recommended. Gentle shake before use.
- WB2050 Cromax Pro Basecoat Promotor is designed to use in critical conditions, e.g. low humidity and forced drying.
- Do not use WB2050 Cromax Pro Basecoat Promotor in high humidity climate >50% rel. humidity.
- For the course of all relevant application processes, please refer to the original Cromax Pro Basecoat TDS.
- After adding WB2050 Cromax Pro Basecoat Promotor to the Cromax Pro Basecoat, make sure that this mixture is stirred well before adding Cromax Pro Basecoat Controller.
- For the selection of the Controller, please refer to the Climate Guide.

TECHNICAL DATA SHEET

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CROMAX® PRO BASECOAT PROMOTOR

< 30°C	< 30°C	< 30°C	< 30°C	< 30°C
Relative Humidity	Binder	Promotor	Controller	TN800W
< 15%	Standard binders	WB2050	WB2045	-
15% - 25%	Standard binders	WB2050	WB2043	-
26% - 35%	Standard binders	WB2050	WB2043	-
36% - 50%	Standard binders	WB2050	WB2040	-

> 30°C	> 30°C	> 30°C	> 30°C	> 30°C
Relative Humidity	Binder	Promotor	Controller	TN800W
< 12%	Slow binders	-	WB2045	10%
13% - 25%	Standard binders	WB2050	WB2045	10%
26% - 35%	Standard binders	WB2050	WB2043	(10%)
> 35%	Standard binders	WB2050	WB2040/3	-
> 50%	Standard binders	-	WB2040 (20-30%)	-

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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