

# P60

# IMRON® FLEET LINE ADHESION PROMOTOR



## PRODUCT DESCRIPTION

Imron Fleet Line Adhesion Promoter P60 is a 2K low emission polyurethane non-sanding adhesion promoter for use under solventborne basecoats and 2K topcoats. It can be used as an adhesion promoter or as a multi-toning promoter.

**Increase adhesion for 2k topcoats and solventbased basecoats**

## FEATURES

- 01 Suitable for use as a multi-toning promoter for Imron Fleet Line 2K topcoats.
- 02 Can be used as adhesion promoter and sealer for Imron Fleet Line 2K topcoats.

# TECHNICAL DATA SHEET



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## IMRON® FLEET LINE ADHESION PROMOTOR

Product preparation - application STANDARD NON-SANDING



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Old, original paintwork or undercoats, lightly sanded and thoroughly cleaned  
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.



	Small surface		Large surface		Standard	
	Volume	Weight	Volume	Weight	Volume	Weight
<b>P60</b>	4	100	4	100	4	100
<b>ET645</b>	1	19	-	-	-	-
<b>ET650</b>	-	-	-	-	1	19
<b>ET655</b>	-	-	1	19	-	-
<b>ET740 */ ET745 / ET750 / ET755</b>	1.75	28	1.75	29	1.75	29

\* ET740 can be used for multi-toning

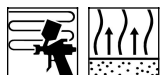


Pot life at 20°C: 1 hr 30 min



	Spray nozzle	Spray pressure	
<b>Compliant</b>	1.3 - 1.5	2 - 2.5 bar	atomisation pressure
<b>HVLP</b>	1.3 - 1.5	0.7 bar	inlet pressure
<b>Membrane pump</b>	1.1	2.5 - 3 bar	atomisation pressure
<b>Membrane pump</b>	1.1	0.8 - 1.2 bar	material pressure

see manufacturer's instructions



1 coat

final flash-off: 30 min - 1 hr



Imron Fleet Line 2K Topcoats  
Centari Basecoats

VOC compliant

2004/42/IIB(c)(540) 540: The EU limit value for this product (product category: IIB(c)) in ready to use form is maximum 540 g/l of VOC. The VOC content of this product in ready to use form is maximum 540 g/l.

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## IMRON® FLEET LINE ADHESION PROMOTOR

### Products

P60 Imron® Fleet Line Adhesion Promotor

ET645 Imron® Fleet Line Activator HS Fast

ET650 Imron® Fleet Line Activator HS

ET655 Imron® Fleet Line Activator HS Slow

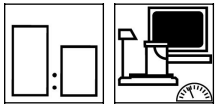
ET740 Imron® Fleet Line Accelerator

ET745 Imron® Fleet Line Thinner Fast

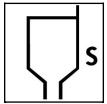
ET750 Imron® Fleet Line Thinner

ET755 Imron® Fleet Line Thinner Slow

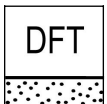
### Product mix



Mixing ratios with special agents are available in the productmix table on ChromaWeb and in the specific TDS.



DIN 4: 16 - 18 s at 20°C



15 - 20 µm

#### Theoretical coverage

365 - 370 m<sup>2</sup>/l at 1 micron dry film thickness

Due to different activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased cleaning thinner.

### Remarks

- Material has to be at room temperature (18-25°C) before use.
- Surplus ready for use material should not be returned to original can.
- Sanding needed if dried more than 16 hours at 20°C.
- Mix thoroughly by hand before placing the can on mixing machine.
- Close can of Activator tightly immediately after use, as this product will react with humid air and water and lose its hardening effect.
- Can be tinted with Imron Fleet Line PowerTints up to max 5%.

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## IMRON® FLEET LINE ADHESION PROMOTOR

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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