

NS2602A - NS2607A

NON-SANDING PRIMER-SURFACER



PRODUCT DESCRIPTION

NS2602A (off-white) is an extremely versatile 2K primer-surfacer for passenger car refinishing. It comes ready for use in aerosol cans and has been designed to boost bodyshop throughput by eliminating the need for a two-stage build-up. Also available in black (NS 2607A).

**Versatile productive non-sanding
primer-surfacer**

FEATURES

- 01** Can be applied directly to metal.
- 02** Can be used on common plastics without adhesion promoter.
- 03** Part of the ValueShade concept.

TECHNICAL DATA SHEET

NS2602A - NS2607A

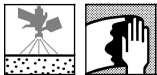


NON-SANDING PRIMER-SURFACER

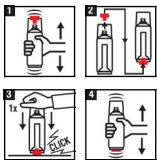
Product preparation - application STANDARD NON-SANDING



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Galvanised steel or aluminium, sanded and cleaned
Old or original paintwork well sanded and cleaned.
OEM Primer (e-coat), finely sanded or unsanded and thoroughly cleaned. Remark: due to the wide variety of electrocoats present on the market, its quality can differ a lot. For this reason preferably scuff sand the e-coat
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.
New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in 3871S Plastic Prepclean / final cleaning use a cloth moistened with 3950S Anti-static Degreaser.
Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth.
Change cloths often, never use dirty cloths.
Remove thoroughly all traces of release agents.
Repairs to exterior common plastic car parts, sanded and cleaned.



- 1.Shake before use. (at least 2 minutes)
 - 2.Remove the red button from the cap and position it in the activation valve at the bottom of the can.
 - 3.Place the spray can on a hard surface. Apply downward pressure to activate the spray can.
 - 4.Shake the aerosol can once again for at least two minutes after activation.
- Make a spray test after shaking.



Activated: 8 hr
Shake well again prior to each use.



1 - 2 coats
intermediate flash-off until matt
final flash-off: 15 min - 8 hr



Basecoat + Clearcoat
2K Topcoat

VOC compliant

2004/42/IIB(c)(840) 650: The EU limit value for this product (product category: IIB(c)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 650 g/l.

TECHNICAL DATA SHEET

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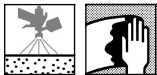


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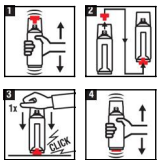
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Shake well again prior to each use.



2 coats intermediate and final flash-off: 5 min - 10 min



	Denibbing	Dry to sand
20 °C	2 hr	12 hr - 16 hr
60 - 65 °C	30 min	30 min



P400 - P600
If required,lightly denibbing possible with P800 - P1000



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Products

NS2602A Non-Sanding Primer-Surfacer - VS2
NS2607A Non-Sanding Primer-Surfacer - VS7

	20 - 30 µm per coat
	After use, hold aerosol can upside down and spray briefly to clean nozzle.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Direct To Plastic version can only be used in combination with flexibelized clear or topcoat.
- On bare steel, galvanized steel and soft aluminium, PS1800 Metal Pretreatment Wipes, Wash Primer or epoxy primer can be applied but is not mandatory.
- For detailed information regarding suitable plastic substrates, please refer to the Cromax Plastic Painting System TDS - CXPlasticSystem.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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