

AM22

CROMAX® TINTED CLEARCOAT ADDITIVES



PRODUCT DESCRIPTION

Additives for tinting Cromax Clearcoats. Provide bright and brilliant colour shades which is needed to repair high chroma effect OEM colours, regardless of whether you use Cromax Pro Basecoat, Cromax Basecoat or Centari Basecoat.

FEATURES

- 01 Packed in suitable 100 ml cans.
- 02 Easy handling and pouring.
- 03 Available in different colours.

TECHNICAL DATA SHEET

AM22

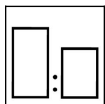


CROMAX® TINTED CLEARCOAT ADDITIVES

Product preparation - application Standard - VOC



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Can be used with:	
2K Activated Clearcoat	CC6400
	CC6500
	CC6600
	CC6750
	3750S
	3760S
	3800S

Product preparation according to the recommendations in the TDS of selected quality.
For recommended instructions see following pages.



Refer to the original TDS of the selected quality.

VOC compliant

2004/42/IIB(d)(420) 420: The EU limit value for this product (product category: IIB(d)) in ready to use form is maximum 420 g/l of VOC. The VOC content of this product in ready to use form is maximum 420 g/l.

TECHNICAL DATA SHEET

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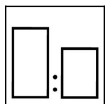


CROMAX® TINTED CLEARCOAT ADDITIVES

Product preparation - application Standard NON-VOC



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Can be used with:	
2K Activated Clearcoat	1200S
	3050S
	679S

Product preparation according to the recommendations in the TDS of selected quality.
For recommended instructions see following pages.



Refer to the original TDS of the selected quality.

VOC compliant

This product mix is not VOC compliant.

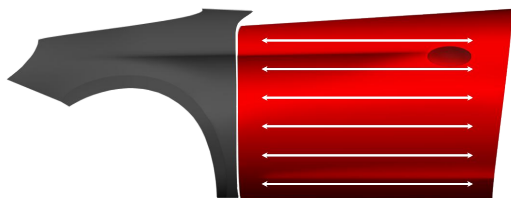
TECHNICAL DATA SHEET

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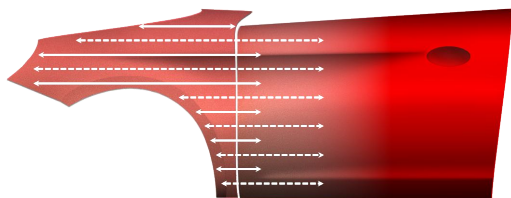


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Blend-in method for tinted Clearcoats

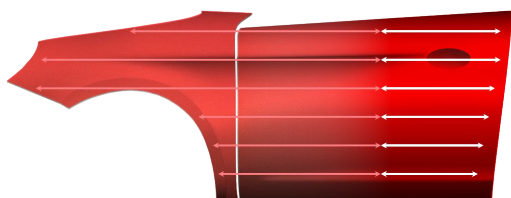


Adjacent panel: sand panel with suitable abrasive e.g. Trizact – P1000
New part / repair: sand surfacer (minimum P500)



Blend-in the Basecoat according the TDS recommendations of the respective Cromax Basecoat quality. Flash off or dry the Basecoat according the TDS recommendations.

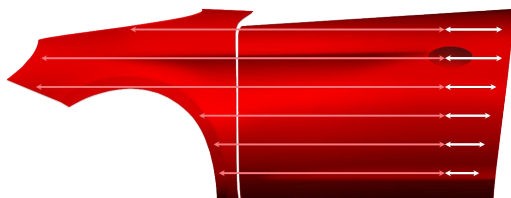
Prepare the tinted Clearcoat of the respective colour formulation according the colourtools. Prepare in parallel the same Clearcoat untinted with the same activator/thinner combination as the tinted Clearcoat.



Apply the first coat of the tinted Clearcoat to the repair part and extend into the adjacent panel. Ensure you cover the fade-out zone of the Basecoat.

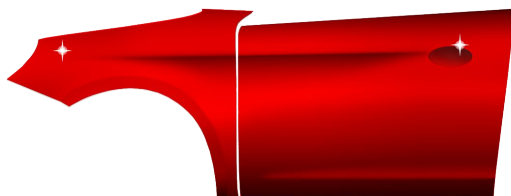
Consecutively apply the first coat of the untinted Clearcoat to the widest area of the adjacent panel and merge into the tinted Clearcoat layer. Let it flash.

Note: The use of 2 spray guns or disposable cups is recommended.



Apply the second coat of the tinted Clearcoat to the repair part extending the first coat of tinted Clearcoat into the adjacent panel.

Consecutively apply the second coat of the untinted Clearcoat to the widest area of the adjacent panel and merge into the tinted Clearcoat layer.



Another layer of the non-tinted clearcoat over the entire repair area is recommended to simplify the subsequent polishing work. Slower product adjustments, longer flash-off and drying times should be considered. Dry the clearcoat according to the technical data sheet. To improve the final topcoat appearance, this step can also be carried out after intermediate sanding with P1000.

TECHNICAL DATA SHEET

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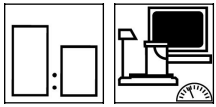


CROMAX® TINTED CLEARCOAT ADDITIVES

Products

AM22 Centari® MasterTint® Pure Blue
AM25 Centari® MasterTint® Transparent Blue
AM54 Centari® MasterTint® Pure Orange
AM55 Centari® MasterTint® Light Red
AM62 Centari® MasterTint® Transparent Red
AM64 Centari® MasterTint® Magenta
AM725 Centari® MasterTint® Radiant Red EFX
AM85 Centari® MasterTint® Transparent Maroon
AM950 Centari® MasterTint® Special Red
AM951 Centari® MasterTint® Special Maroon

Product mix



Mixing ratios with special agents are available in the productmix table on ChromaWeb and in the specific TDS.



Clean after use with a suitable solventbased cleaning thinner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Allow additional time for preheating up to panel temperature.
- Surplus ready for use material should not be returned to original can.
- Cromax Clears can be overcoated with themselves within 24 hours without intermediate sanding.
- Shake Cromax Tinted Clearcoat Additive bottles by hand before use.
- Details can be found in Cromax colour tools.
- For general information refer to the Cromax Clearcoat TDS.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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