

800RA

PLASTIC ADHESION PROMOTOR



PRODUCT DESCRIPTION

Plastic Adhesion Promoter 800RA is a transparent adhesion promoter in a spray can for use on uncoated plastics. It provides excellent adhesion on exterior plastic car parts.

Excellent adhesion on plastic

FEATURES

- 01** Provides excellent adhesion to exterior plastic car parts.
- 02** Can be directly applied on degreased, uncoated plastic.
- 03** Radar capable.
- 04** Comes ready to use.
- 05** Also available in non-aerosol form - 800R.

TECHNICAL DATA SHEET

800RA

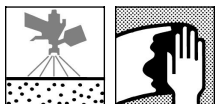


PLASTIC ADHESION PROMOTOR

Product preparation - application STANDARD



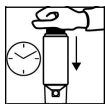
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in 3871S Plastic Prepclean / final cleaning use a cloth moistened with 3950S Anti-static Degreaser.
Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often, never use dirty cloths.
Remove thoroughly all traces of release agents.
Repairs to exterior common plastic car parts, sanded and cleaned.



Shake before use. (for at least 2 minutes)
Make a spray test after shaking.

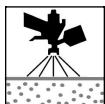


Not applicable



1 - 2 coats

with intermediate flash-off: 5 min
final flash-off: 10 min - 15 min



2K Elastified Surfacers

VOC compliant

2004/42/IIB(e)(840) 770: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 770 g/l.

TECHNICAL DATA SHEET

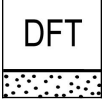

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Products

800RA Plastic Adhesion Promotor

	2 - 5 µm
Theoretical coverage	33.25 m ² /l at 1 micron dry film thickness Due to different activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary. Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.
	After use, hold aerosol can upside down and spray briefly to clean nozzle.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Application distance to the substrate should be 15 until 25 cm.
- Coated plastic car parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30 cm from the object.
- For detailed information regarding suitable plastic substrates, please refer to the Cromax Plastic Painting System TDS - CXPlasticSystem.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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