

# 800R

# PLASTIC ADHESION PROMOTOR



## PRODUCT DESCRIPTION

Plastic Adhesion Promoter 800R is a transparent adhesion promoter for use on uncoated plastics. It provides excellent adhesion on exterior plastic car parts. Plastic Adhesion promoter 800R is ready to use or it can be tinted with Centari MasterTints or Imron Fleet Line PowerTints.

**Excellent adhesion on plastic**

## FEATURES

- 01** Provides excellent adhesion to exterior plastic car parts.
- 02** Suitable for tinting with Centari MasterTints and Imron Fleet Line PowerTints.
- 03** Can be directly applied on degreased, uncoated plastic.
- 04** Comes ready to use.
- 05** Also available as an aerosol - 800RA.

# TECHNICAL DATA SHEET

800R

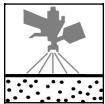


## PLASTIC ADHESION PROMOTOR

### Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.

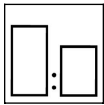


New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in 3950S Anti-static Degreaser / final cleaning use a cloth moistened with 3950S Anti-static Degreaser.

Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often, never use dirty cloths.

Remove thoroughly all traces of release agents.

Repairs to exterior common plastic car parts, sanded and cleaned.



Ready to use

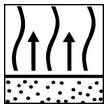


Not applicable



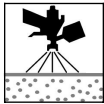
	Spray nozzle	Spray pressure	
Compliant	1.2 - 1.3	1.5 - 2 bar	inlet pressure
HVLP	1.3 - 1.4	0.7 bar	atomisation pressure

see manufacturer's instructions



1 - 2 coats

with intermediate flash-off: 5 min  
final flash-off: 10 min - 15 min



2K Elastified Surfacer

VOC compliant

This product mix is out of scope for VOC directive

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## PLASTIC ADHESION PROMOTOR

### Products

800R Plastic Adhesion Promotor

<div>DFT</div> <div></div>	2 - 5 µm
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<div>Theoretical coverage</div>	<div>84 m²/l at 1 micron dry film thickness</div> <div>Due to different activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.</div> <div>Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.</div>
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<div></div>	Clean after use with a suitable solventbased guncleaner.
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### Remarks

- Shake before use.
- Material has to be at room temperature (18-25°C) before use.
- Can be tinted with AM Centari MasterTints, Imron Fleet Line PowerTints up to max 5%.
- For detailed information regarding suitable plastic substrates, please refer to the Cromax Plastic Painting System TDS - CXPlasticSystem.
- Coated plastic car parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30 cm from the object.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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