

779R

MULTI-FUNCTION PUTTY



PRODUCT DESCRIPTION

Multi-Function Putty 779R is a beige universal, VOC-compliant, 2K polyester putty to be used with a peroxide activator. It is suitable for use on bare metal, aluminium, galvanised steel, glass fibre polyester and many OEM finishes and Cromax undercoats.

Multi-function putty

FEATURES

- 01** Has a fine homogeneous structure.
- 02** Has very good adhesion to bare steel.
- 03** Offers flexible drying options, including infrared, even with galvanised substrates.
- 04** Provides easy, fast filling.
- 05** Helps to improve productivity.
- 06** Allows for easy sanding, leaving a smooth finish.

TECHNICAL DATA SHEET

779R

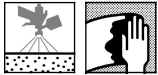


MULTI-FUNCTION PUTTY

Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Galvanised steel or soft aluminium sanded and cleaned.
Old or original paintwork well sanded and cleaned.
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.
Fully cured 2K Surfacer or 2K Epoxy Primer-surfacer sanded and cleaned



	5-25°C		25-35°C	
	Volume	Weight	Volume	Weight
779R	100 %	100	100 %	100
762R / BPO RED	1 - 2 %	1 - 2	1 %	1
BPO BLUE	-	-	1 - 2 %	1 - 2



Pot life at 20°C: 7 min - 8 min



Apply smooth film immediately after mixing, avoiding air entrapment.



	BPO Red / 762R / 764R	BPO Blue
20 °C	15 min - 30 min	-
25 - 35 °C	-	15 min - 30 min



Guideline for short wave IR equipment
Half power: 2 - 3 min



Coarse sand P80 - P120
Final sand P180 - P240



VOC Spray Putty (except on galvanised steel)
Primer
Primer-Surfacer
Surfacer
If a fine Putty is required, apply this same product again.

VOC compliant

2004/42/IIB(b)(250) 150: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 150 g/l.

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MULTI-FUNCTION PUTTY

Products

779R Multi-Function Putty

762R Activator for Polyester

BPO Hardener Paste Blue

BPO Hardener Paste Red



Clean after use with a suitable solventbased cleaning thinner.

Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- Do not wet sand.
- Reaction temperature should be at least +5°C.
- 779Rc Universal Polyester Putty + 764R Polyester Putty Activator is available for dispenser 767R.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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