

# 769R

## POLYESTER PUTTY FINE



### PRODUCT DESCRIPTION

Polyester Putty Fine 769R is a 2K polyester finishing putty that comes with a peroxide activator. It is recommended for use on various substrates, including bare steel, aluminium, glass fibre polyester and many OEM finishes and Cromax undercoats.

**Fine finishing polyester putty**

### FEATURES

- 01 Allows for easy sanding, leaving a smooth finish.
- 02 Offers very good adhesion to bare steel and a variety of other substrates.
- 03 Provides excellent flexibility.
- 04 Provides easy, fast filling with versatile application.
- 05 Suitable for short and medium IR drying.
- 06 Has a fine homogeneous structure.

# TECHNICAL DATA SHEET

**769R**

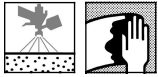


## POLYESTER PUTTY FINE

### Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel or soft aluminium, sanded and cleaned  
Old or original paintwork well sanded and cleaned.  
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.  
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.  
Plastic parts coated with a plastic primer-surfacer



	5-25°C	25-35°C	
	Weight	Weight	Weight
<b>769R / 769Rc</b>	100	100	100
<b>762R / BPO RED / 764R</b>	1 - 2	1	-
<b>BPO BLUE</b>	-	-	1 - 2



Pot life at 20°C: 7 min - 8 min



Apply smooth film immediately after mixing, avoiding air entrapment.



	BPO Red / 762R / 764R	BPO Blue
<b>20 °C</b>	15 min - 30 min	-
<b>25 - 35 °C</b>	-	15 min - 30 min



Guideline for short wave IR equipment  
Half power: 2 - 3 min



P180 - P240



VOC Spray Putty (except on galvanised steel)  
Primer  
Primer-Surfacer  
Surfacer

VOC compliant

2004/42/IIB(b)(250) 175: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 175 g/l.

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## POLYESTER PUTTY FINE

### Products

769R Polyester Putty Fine

762R Activator for Polyester

BPO Hardener Paste Blue

BPO Hardener Paste Red



Clean after use with a suitable solventbased cleaning thinner.

### Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- Do not wet sand.
- Reaction temperature should be at least +5°C.
- On galvanised substrates apply 779R / 759R.
- 769Rc Universal Polyester Putty + 764R Polyester Putty Activator is available for dispenser 767R.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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