

# 759R UNIVERSAL POLYESTER PUTTY



## PRODUCT DESCRIPTION

Universal Polyester Putty 759R is a light grey VOC-compliant, 2K filling and finishing putty. It is suitable for bare steel, galvanised steel, glass fibre polyester and many OEM finishes and Cromax undercoats.

**Universal polyester putty**

## FEATURES

- 01 Provides excellent flexibility.
- 02 Has a fine homogeneous structure.
- 03 Allows for high film build.
- 04 Provides very good adhesion to bare steel and a variety of other substrates.
- 05 Allows for easy sanding, leaving a smooth finish without air bubbles.
- 06 Provides easy, fast filling with no sagging.

# TECHNICAL DATA SHEET

## 759R



## UNIVERSAL POLYESTER PUTTY

### Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned  
Galvanised steel or aluminium, sanded and cleaned  
Old or original paintwork well sanded and cleaned.  
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.  
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.  
Fully cured 2K Surfacer or 2K Epoxy Primer-Surfacer sanded and cleaned



	5-25°C	25-35°C	
	Weight	Weight	Weight
759R / 759Rc	100	100	100
762R / BPO RED / 764R	1 - 2	1	-
BPO BLUE	-	-	1 - 2



Pot life at 20°C: 5 min - 8 min



Apply smooth film immediately after mixing, avoiding air entrapment.



	762R / BPO RED / 764R	BPO BLUE
20 °C	15 min - 30 min	-
25 - 35 °C	-	15 min - 30 min



Guideline for short wave IR equipment  
Half power: 2 - 3 min



Coarse sand P80 - P120  
Final sand P180 - P240



VOC Spray Putty (except on galvanised steel)  
Primer  
Primer-Surfacer  
Surfacer  
If a fine Putty is required, apply this same product again.

VOC compliant

2004/42/IIB(b)(250) 150: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 150 g/l.

# TECHNICAL DATA SHEET

**759R**



## UNIVERSAL POLYESTER PUTTY

### Products

759R Universal Polyester Putty

762R Activator for Polyester

BPO Hardener Paste Blue

BPO Hardener Paste Red



Clean after use with a suitable solventbased cleaning thinner.

### Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- Do not wet sand.
- Reaction temperature should be at least +5°C.
- 759Rc Universal Polyester Putty + 764R Polyester Putty Activator is available for dispenser 767R.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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